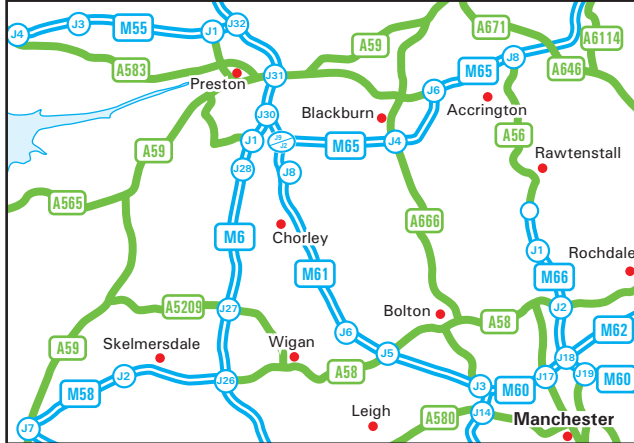




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**From M6**

- Exit the motorway at Junction 28 and join the B5256 following signs for the A49.
- Turn right onto the A49 Wigan Road.
- Continue on the A49 for 2.5 miles until the junction with the A581.
- Join the A581 (Balshaw Lane) and continue for 1 mile until the roundabout junction with the B5252.
- Continue straight ahead onto Southport Road, keep in the right-hand lane following signs for Ackhurst Park, bear right and then turn immediately left into Foxhole Road.
- Continue ahead onto Ackhurst Road, turn right at the roundabout with Copperwood Way.
- The main reception for NIS and Petrie is the first turning on the left.

**From M61**

- Exit the motorway at junction 8.
- Follow signs for A6 (Chorley), join A6 and continue to the roundabout junction with Preston Road.
- Take the second exit remaining on A6 (Chorley), and at the next roundabout take the second exit onto the B5252 (Euxton).
- Continue on the B5252 (Euxton) for 0.6 miles.
- At roundabout continue straight ahead and follow sign post for Southport approx 1 mile.
- At next roundabout take the first exit (left) A581 (Chorley), keep in the right hand lane following signs for Ackhurst Park, bear right and then turn immediately left into Foxhole Road.
- Continue ahead onto Ackhurst Road, turn right at the roundabout with Copperwood Way.
- The main reception for NIS and Petrie is the first turning on the left.

**By Train**

- The nearest mainline railway station is Chorley, served by trains from Preston, Bolton and Manchester Victoria and Piccadilly Stations.
- We are a short taxi ride from the station.
- Please report to the main reception for NIS and Petrie.
- For further information on train times and fares please call the National Rail Enquiries line on 08457 48 49 50.

